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CLAIMS

- 1. (Preliminary Amended) A gutter block structure characterized in that a vegetable fiber layer in which vegetable fibers are interlaced and pressure-formed is integrally attached to an inner surface of a water-permeable concrete material which serves as a water channel.
- 2. (Preliminary Amended) The gutter block structure according to claim 1, characterized in that an inorganic material and/or an organic material are/is used for a bonding material to form the concrete material, and the inorganic material and/or organic material are/is caused to enter air gaps of the vegetable fibers to attach the vegetable fiber layer to the inner surface of the concrete material.
- 3. (Original) The gutter block structure according to claim 1, characterized in that an aggregate constituting the concrete material is a lightweight aggregate.
 - 4. (Original) The gutter block structure according to claim 1, characterized in that the vegetable fiber layer is formed of palm fibers.
 - 5. (Original) The gutter block structure according to claim 1, characterized in that a sidewall surface which serves as the inner surface is formed into a stepped shape.

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6. (Original) The gutter block structure according to claim 1, characterized in that a bottom surface which serves as the inner surface is formed into an irregular shape.

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- 7. (Original) The gutter block structure according to claim 1, characterized in that both the sidewalls are formed into a curved shape or S-shape.
- 8. (Original) The gutter block structure according to claim 1, characterized in that an outer wall surface is formed to bulge outward in a curved shape.
- 9. (Original) A gutter block structure

 15 characterized in that an outer wall surface is formed into an oval or spherical shape, and parts on an upper side serve as openings for a water channel, and a protrusion is provided in a standing state at the bottom of an inner surface, and a vegetable fiber layer is integrally attached to an inner surface which serves as the water channel.
 - 10. (Original) A water channel characterized in that a plurality of gutter block structures according to claims 1 to 8 are coupled or a plurality of properly combined gutter block structures are coupled and installed in an extending state.
 - 11. (Original) A water channel characterized in that a water channel according to claim 10 is combined with a gutter block structure according to claim 9 so that they

are coupled and then installed in an extending state.

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12. (Original) A method of manufacturing a gutter block structure in which a mold form is framed by a bottom mold form, an inner mold form, outer mold forms and side mold forms, the method characterized by comprising: attaching vegetable fibers to the surface of the inner mold form; casting a concrete material into a space formed by the mold form; and pressing the concrete material from the top by pressing means to firmly bond the concrete material to the vegetable fibers, thereby forming the block structure.